



Infor VISUAL Shop Floor 10.0.0 Release Notes

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About this document

This document describes the updates made to Infor Shop Floor.

Intended audience

This document is intended for any VISUAL Shop Floor user.

Related document

You can find the documents in the product documentation section of the Infor Support portal.

Infor VISUAL Shop Floor Installation and Configuration Guide

Contacting Infor

If you have questions about Infor products, go to Infor Concierge at <https://conciierge.infor.com/> and create a support incident.

If we update this document after the product release, we will post the new version on the Infor Support Portal. To access documentation, select **Search > Browse Documentation**. We recommend that you check this portal periodically for updated documentation.

If you have comments about Infor documentation, contact documentation@infor.com.

Prerequisites

To use VISUAL Shop Floor, you must meet these prerequisites:

- Infor VISUAL 10.0.0 or higher must be installed.
- Internet Information Services 7.x or higher must be installed.
- ASP .NET 4.6 or higher must be installed.
- Microsoft .NET Framework 4.6.1 or higher must be installed
- The URL Rewrite extension for IIS must be installed.
- A signed certificate that can be used for SSL or TLS.

The Shop Floor apps are compatible with the latest versions of these browsers:

- Firefox
- Google Chrome
- Microsoft Edge
- Safari

Licensing

You must apply a Shop Floor license to access Shop Floor apps. You can no longer license the app through VISUAL Time & Attendance or VISUAL BTS/Wedge Barcode.

If you previously licensed Shop Floor through VISUAL Time & Attendance or VISUAL BTS/Wedge Barcode, contact Infor to acquire your license key.

Enhancements

Major enhancements have been made to Infor VISUAL Shop Floor.

For more information about how to set up the new enhancements, see the *Infor VISUAL Shop Floor Installation and Configuration Guide*.

For more information about how to use the new enhancements, see the Infor VISUAL Shop Floor online help.

WIP Inventory Tracking

A new WIP Inventory Tracking app is now available.

Use WIP Inventory Tracking forms to manage the physical locations of parts on the shop floor.

WIP Inventory Tracking introduces these new forms,

- Transfer. Use this form to transfer WIP inventory from one WIP location to another.
- Adjust In. Use this form to adjust WIP inventory into a WIP location.
- Adjust Out. Use this form to adjust WIP inventory out of a WIP location.
- WIP Inventory Lookup. Use this form to view quantities of materials in each WIP location.
- WIP Trans History. Use this form to review WIP inventory transaction entry.
- Move Request. Use this form to manually create a request to move inventory from one WIP location to another.
- Material Handler Queue. Use this form to view a list of move requests. Material handlers can use this form to pick up and deliver move requests.
- WO Move Requests. Use this form to review move requests.
- Quick Pickup/Deliver. Use this form to pick up and deliver move requests without specifying detailed information about the move.

In addition to using the Move Request form to create move requests, you can create move requests from these areas in Shop Floor:

- Issue to Work Order
- Issue by Work Order
- My Labor

- Stop Job
- Receiving Entry
- Purchase Lines Received

Physical Inventory app

Use the Physical Inventory app to enter physical inventory counts and recounts. You can also use the app to review counts.

Shipping app

Use the Shipping app to ship customer orders and to process the return of customer orders.

Part Lookup

Use the new Part Lookup form to locate parts that have been issued to work orders, are produced by work orders or legs, or are stored in your inventory. You can use this form to locate parts that you want to issue to high priority work orders. For example, if a part that you need for work order 123/0 has been issued to work order 234/0, you can use this form to locate the part on work order 234/0 and begin the transactions to issue it to 123/0.

This form is available in the WIP app and the WO Material app.

Part browse

These enhancements are available in the Part browse:

- To improve performance, the part ID browse form is paginated. Use the Records per page field to specify the number of parts to display on a page.
- Use the Part ID and Description fields to filter the part ID browse form. The filters that you specify are applied to all parts, even if they are not currently displayed on the page in the browse form.

Labeling

These new label types are available in Shop Floor:

- INV TRANSACTION
- LABOR TICKET
- MOVE REQUEST

The ability to print labels in Shop Floor has been expanded. This table shows the forms where labels can be printed and the types of labels that are supported:

Shop Floor form	Label types
Inventory Trans Menu	PART TRACEABLE
Issue Material	INV TRANSACTION MOVE REQUEST TRACEABLE
Issue Return	INV TRANSACTION TRACEABLE
Work Order Receipt	INV TRANSACTION TRACEABLE
Issue by Work Order	INV TRANSACTION MOVE REQUEST TRACEABLE
Adjust In	INV TRANSACTION TRACEABLE
Adjust Out	INV TRANSACTION TRACEABLE
Transfer	INV TRANSACTION MOVE REQUEST TRACEABLE

Shop Floor form	Label types
My Labor	LABOR TICKET TRACEABLE MOVE REQUEST
Work Order Transactions	INV TRANSACTION MOVE REQUEST TRACEABLE
Stop Job	LABOR TICKET TRACEABLE MOVE REQUEST
Receiving Entry	RECEIVING MOVE REQUEST TRACEABLE
Purchase Lines Received	RECEIVING TRACE PART PO LINKED WORK ORDER
Physical Inventory	PHYSICAL
Move Request	MOVE REQUEST

Preference setting to show all resources in the resource schedule view

Use the new **Combine resources on schedule** preference in Scheduling preferences to display the Resource Schedule form when you sign in. All resources in the resource view that you use in Shop Floor are displayed in the resource schedule.

Part picture

You can now display a picture of the part in these forms:

- Resource Schedule
- Purchase Lines Due
- Purchase Lines Received

Reset configurable grids

The Reset button is now available in all configurable grids. Clicking the button restores show/hide setting and the order of the columns to their original settings.

Issue returns

When creating an issue return transaction, the Piece No browse now only displays requirements where materials have been issued.

Leg information on My Labor form

In the My Labor form, Leg Part and Leg Description columns are now available.

Installing Shop Floor 10.0.0

If you are installing Shop Floor for the first time, see “Installing Shop Floor” in the *Infor VISUAL Shop Floor Installation and Configuration Guide*.

If you are updating an installation of Infor VISUAL Shop Floor 9.0.5 or later, see “Applying a Shop Floor update” in the *Infor VISUAL Shop Floor Installation and Configuration Guide*.

If you are updating an installation of Infor VISUAL Shop Floor that is earlier than version 9.0.5, see “Uninstalling the TD Mobile Shop Floor app” and “Installing Shop Floor” chapters in the *Infor VISUAL Shop Floor Installation and Configuration Guide*.

Resolved issues

This table shows the defects that were resolved in this release:

Defect #	Description
711348	Fixed issue with resource not being displayed when viewing the schedule by operation type.
731719	Added Leg ID and Leg Description information to My Labor form.
732117	Fixed performance issue when browsing for parts.
735923	Fixed issue with labor tickets not being backflushed properly.
736613	Fixed issue with receiving a "Quantity cannot be greater than available (0)" message when there is inventory available to issue to a material requirement.
736900	Fixed issue with receiving an "Internal .Net Framework Data Provider error 1" in the API log.