



Infor VISUAL Shop Floor 10.0.0 Service Pack 2 Release Notes

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About this document

This document describes the updates made to Infor Shop Floor.

Intended audience

This document is intended for any VISUAL Shop Floor user.

Related document

You can find the documents in the product documentation section of the Infor Support portal.

Infor VISUAL Shop Floor Installation and Configuration Guide

Contacting Infor

If you have questions about Infor products, go to Infor Concierge at <https://conciierge.infor.com/> and create a support incident.

If we update this document after the product release, we will post the new version on the Infor Support Portal. To access documentation, select **Search > Browse Documentation**. We recommend that you check this portal periodically for updated documentation.

If you have comments about Infor documentation, contact documentation@infor.com.

Prerequisites

To use VISUAL Shop Floor, you must meet these prerequisites:

- Infor VISUAL 10.0.0 Service Pack 2 or higher must be installed.
- Internet Information Services 7.x or higher must be installed.
- ASP .NET 4.6 or higher must be installed.
- Microsoft .NET Framework 4.6.1 or higher must be installed
- The URL Rewrite extension for IIS must be installed.
- A signed certificate that can be used for SSL or TLS.

The Shop Floor apps are compatible with the latest versions of these browsers:

- Firefox
- Google Chrome
- Microsoft Edge
- Safari

Licensing

You must apply a Shop Floor license to access Shop Floor apps. You can no longer license the app through VISUAL Time & Attendance or VISUAL BTS/Wedge Barcode.

If you previously licensed Shop Floor through VISUAL Time & Attendance or VISUAL BTS/Wedge Barcode, contact Infor to acquire your license key.

Enhancements

Major enhancements have been made to Infor VISUAL Shop Floor.

For more information about how to set up the new enhancements, see the *Infor VISUAL Shop Floor Installation and Configuration Guide*.

For more information about how to use the new enhancements, see the Infor VISUAL Shop Floor online help.

Inter Branch Transfer (IBT)

Use the new IBT feature to ship and receive the inter-branch transfers. These new forms have been added to the Material menu:

- **IBT Shipping Entry:**

On the IBT Shipping Entry form you can enter the transaction details to perform an IBT shipment. Enter the Actual Ship Date, Ship Via and Custom Shipper ID to be used for the shipment. You cannot set the contact information. Scan mode is not supported to enter an IBT shipment.

- **IBT Receipt Entry:**

On the IBT Receipt Entry form you can enter the transaction details to receive the IBT shipments. Enter the Actual Ship Date, Ship Via and Custom Shipper ID to be used for the receipt of the shipment. You cannot set the contact information. Scan mode is not supported for entering an IBT receipt.

Material menu

The Inventory Entry menu has been renamed to Material. The IBT Shipping Entry and IBT Receipt Entry form are added to Material menu. These forms are visible only if the permission is set in the Program Component Security form.

IBT Preferences

On the Preferences form a new IBT tab is added to list the IBT specific preferences. These new preferences have been added:

Announce transaction accepted – When checked the standard modal to announce when a submitted transaction was successful will display.

Ask for confirmation before save – When checked the standard modal will be display to prompt the user to continue with the submit and give them the option to cancel.

Auto fill ship quantity – When checked, the system calculates the shipped quantity and populates the value when the user selects the row.

Auto fill receive quantity - If checked, the system calculates the received quantity and populates the value when the user selects the row.

Toolbar management

System administrators can use the Toolbars tab on the Preferences form to select the buttons to include in the toolbar in these forms:

- IBT Shipping Entry
- IBT Receipt Entry

Consumable Parts

The consumable parts are excluded from the calculation of materials shortage and material shortage icon is not displayed for the consumables in the shop floor scheduling views.

Accessing Drawings

Use the new Drawings form to view the drawing files associated with the Work Order, Operations, Materials or Part. You can also browse the contents of the drawing file directory and sub directories.

Toolbar management

- System administrators can use the Toolbars tab on the Preferences form to select the Drawings button to include toolbars in Resource Schedule form.

The Drawings button is visible only if the **Allow Viewing Drawings** attribute is set in the Program Component Security form.

Virtual Directory Map Preferences

To access the drawing files and sub-directories in the physical drawing directories, a virtual directory must be created in IIS in the VmfgWebAPI website. On the Preferences form, a new Virtual Directory Mappings tab is added that can be used to specify the Virtual Directory and Physical Directory.

Employee Clocked In

On the Employee Clocked In View form, a user can now view all the active operations and indirect of an employee.

Preference Security

System administrators can use the Preference Settings option on the Program Component Security form to restrict user access to the Preferences tab. Users for whom the Preference Settings option is set to Yes can view the Preferences tab.

WO Completion Check on Receipt

System administrators can use the new 'Allow receipt of work order with unreleased, firmed, or released operations' preference to allow receipt of a work order that has operations with status Unreleased, Firmed, or Released.

This preference is added on the Preferences form in the Material tab.

When the preference is set to 'Yes', the application allows receipt of a work order if the related operations with status Unreleased, Firmed, or Released are available.

When the preference is set to 'No', the application notifies that the work order includes operations with status Unreleased, Firmed, or Released and the receipt is not allowed.

When the preference is set to 'Warn', the application notifies that the work order includes operations with status Unreleased, Firmed, or Released. However, you can still receive the work order.

Auto Reporting Operations

A new preference 'Show non-reporting operations as running' is added to the Schedule preference tab to display the In-Process Setup or Run Labor Ticket icon for the auto reporting operations if the reporting operation has an in-process labor ticket.

If the 'Show non-reporting operations as running' check box is selected, the application checks whether an in-process labor ticket for the reporting operation exists. If there is an in-process ticket, the appropriate labor status icon for In-Process Setup or Run Labor Ticket icon is displayed for the auto reporting operation.

The in-process setup or run labor ticket icon is displayed for the auto reporting operations when the reporting operation has an in-process labor ticket on these forms:

- Resource Schedule
- Work Order Details
- Operations
- Labor by Work Order
- Available Jobs.

Adding start/stop to indirect clocking

Start and Stop suffix are added to the indirect labor transaction dialog for better clarity.

Multiple Label and Print Quantity for Labels

You can now enter multiple labels and print quantities for the selected item during label printing. A table with two new columns Print Qty and Qty on Label are added to Create Label and Print Labels forms. You can also add or delete a row.

These label types which are used in Shop Floor allow entry of user label and print quantity rows:

- IBT SHIPPING
- INV TRANSACTION

- LABOR TICKET
- LBR TRACEABLE
- MOVE REQUEST
- PART
- PHYSICAL
- PO_LINKED_WO
- RCV TRACEABLE
- RECEIVING
- TRACEABLE

Lookup Modal Performance

You can now limit the number of items returned and displayed for the Tag No lookup to speed up the load time.

Installing Shop Floor 10.0.0 Service Pack 2

If you are installing Shop Floor for the first time, see “Installing Shop Floor” in the *Infor VISUAL Shop Floor Installation and Configuration Guide*.

If you are updating an installation of Infor VISUAL Shop Floor 9.0.5 or later, see “Applying a Shop Floor update” in the *Infor VISUAL Shop Floor Installation and Configuration Guide*.

If you are updating an installation of Infor VISUAL Shop Floor that is earlier than version 9.0.5, see “Uninstalling the TD Mobile Shop Floor app” and “Installing Shop Floor” chapters in the *Infor VISUAL Shop Floor Installation and Configuration Guide*.

Resolved issues

This table shows the defects that were resolved in this release:

Defect #	Description
759509	Fixed issue with "HTTP Error 404.0 - Not Found." error message being displayed when document attachments include '#' in the name.
762632	Fixed issue related to Quantity Fields being displayed as 0.