



Infor Forcam MES Corrections

Version 5.11.12

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About this guide

Intended audience

Organization

This table shows the chapters of the guide:

Section	Description

Related documents

You can find the documents in the product documentation section of the Infor Support Portal, as described in "Contacting Infor" on page 5.

Contacting Infor

If you have questions about Infor products, go to Infor Concierge at <https://concierge.infor.com/> and create a support incident.

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Chapter 1 Concept

The **Corrections** section in the Workbench module of Infor Forcam MES allows subsequent editing and modification of data that has already been collected or posted. Any corrections are effective immediately after saving and become visible in reports after a new login.

The following parameters or data can be corrected:

- Operating states (manual and machine workplace)
- Operation related times
- Ending or canceling operations
- Quantities
- Shifts
- Workplace personnel times
- Attendance times
- Attendance break
- Overhead cost times
- Strokes

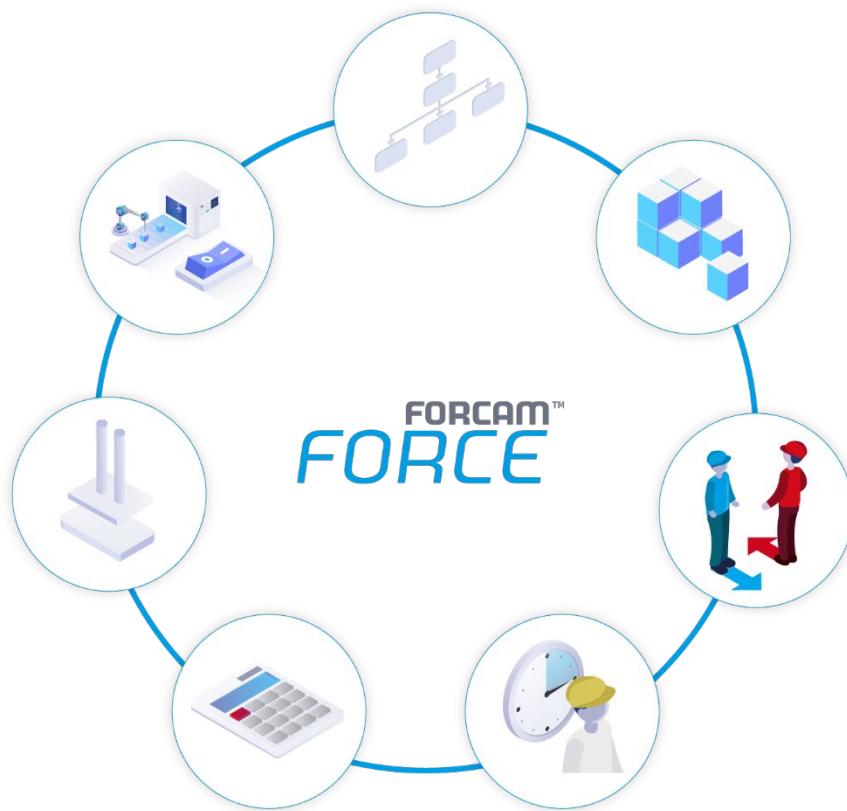


Fig. 1: Various correction options in Infor Forcam MES

Chapter 2 General configuration for corrections

Each correction mask is identically structured and has a search field on the left and a display field in the middle. Depending on which mask is selected, the search parameters will differ. In each case, the optimal display option is available in the display field, e.g. tables for simple listings or timelines for displaying time aspects.

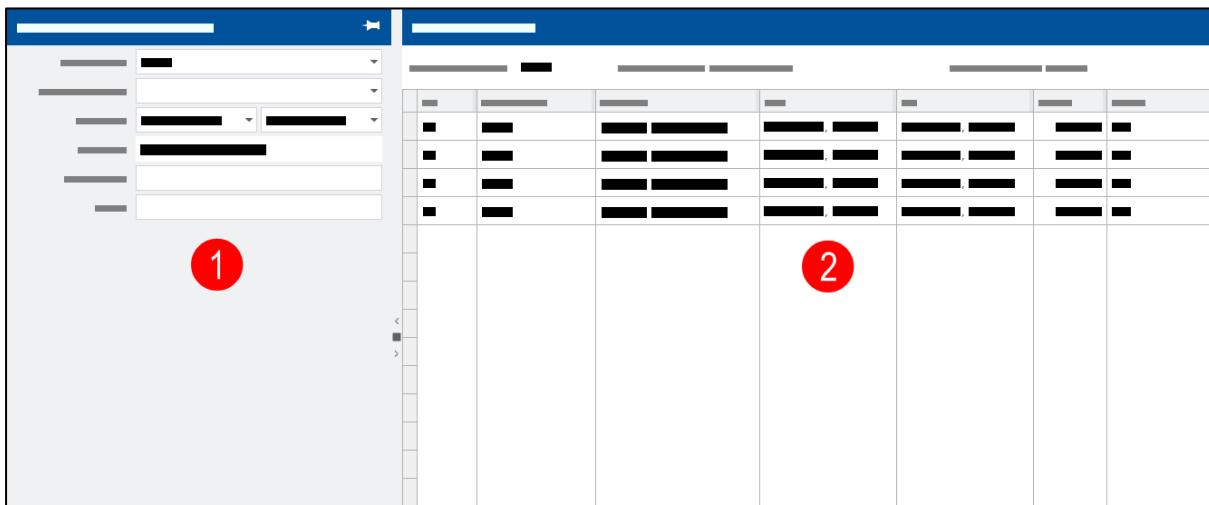


Fig. 2: Structure of a correction mask with search field (1) and display field (2)

Each correction mask has an icon bar at the top with icons for saving, searching, exporting, etc. The availability of the icons differs according to the mask.

There is an edit icon for each mask, where specific configurations are adjusted for the respective mask. In shift correction, for example, it is possible to show or hide free shifts by default, while for operation end/cancel, for example, the maximum selectable days can be adjusted.

The parameters specific to the mask are explained in the respective chapters.



Fig. 3: Edit icon in the icon bar

Chapter 3 Operating states

Operating states can be corrected as follows:

- Change operating state:
Changing the data of an operating state
- Split operating state:
Splitting of an operation at any moment within its start and end points.

Info An operating state can only be changed if a check mark has been placed in **Recodable** under Status details (Master data > Production data acquisition > Status details). In order to split the operating state, **Splittable** must also be active here.

Operating state machine workplace

Path: Corrections > Operating state machine workplace

Search Operating State		Search Results				
Workplace	90270	Workplace Name	90270	Order - Split / Operation - Split		
Timezone	(+01:00) Europe/Berlin	Type		Operating state	From	May 7
Operating state		45P3	(+01:00) Europe/Berlin	000	Production	May 7
Time Range	08/16/18 00:00	45P3	(+01:00) Europe/Berlin	020	Setup	May 7
Level 2	05/12/21 23:59		(+01:00) Europe/Berlin	992	Free capacity inside of shift	May 7
Level 3		45P3	(+01:00) Europe/Berlin	000	Production	May 1
Level 4						

Fig. 4: Operating states on a machine workplace

To change an operating state:

1. Right-click on the desired line in the display field and click on **Change operating state** in the context menu.

→ The view changes to the edit mask.
The top part **Change operating state** displays all operating state data:

- Production environment:
Production-related data such as order number, material description, etc.
- Malfunction environment:
Time range of the selected operating state

2. Select desired **category** in the **State correction** area.
The drop-down menu lists all categories that can replace the current category.
3. Select desired **operating state** to overwrite current one.
4. or, if necessary select further levels of the operating state.
5. **Enter** comment.
Short text describing the reason why the operating state was changed
6. **Enter** detail.
Larger input field for the option to describe the reason for the change in more detail.
7. Save.

To split an operating state:

1. Right-click on desired line in the display field and click on **Split operating state** in the context menu.
→ The view changes to the edit mask.
The top part **Split operating state** displays all the data of the operating state:
 - Production environment:
Production-related data such as order number, material description, etc.
 - Malfunction environment:
Time range of the selected operating state
2. Select the time from which the process is to be split in the **Status correction** area using the slider.
3. Select desired **category**.
The drop-down menu lists all categories that can replace the current category.
4. Select desired **operating state** that is to be present starting from the selected time period.
5. Or, if necessary select further levels of the operating state.
6. **Enter** comment.
Short description giving a reason why the operating status has been changed.
7. **Enter** detail.
Larger input field for the option to describe the reason for the change in more detail.
8. Save.

Editable configurations via the edit icon:

Table 1: Configurations that can be called up and edited via the edit icon

Parameters	Description
Configuration of correction search	Selection of parameters that should be available in the search field
Column configuration correction	Selection of columns that should be available in the table of the display field
Configuration of production table columns	Selection of columns that should be available in the production table
Configure search options	<ul style="list-style-type: none"> — Hide durations less than 1 second Hides operating states that are present for less than one second — Correct different operating states Allows the correction of different operating states. If more than one line is selected, only similar operating states can be corrected. — Maximum selectable days Limits the maximum number of days to be displayed — Number of days in the search time range Limits the number of days to be considered in the search period — Abort search if result set is greater than Aborts the search if the result exceeds a certain number of lines
Correction configuration	<ul style="list-style-type: none"> — Select mode for state correction Determines the mode of correction, for example if a status detail tree should be included — Status detail level of coding tool Sets the detail level for tools — Show ticketing field "Detail" Shows or hides the detail field when corrections are made (see step 6 in "Change operating state" above). — Ticket comment Determines if the remark field for corrections is a mandatory field (see step 5 for Change operating state above), or if a default text should be displayed (see next point). — Ticket standard comment Editable text field for a default text to be displayed during corrections — Current state changeable Determines if the correction should also be allowed at the currently existing operating state .

Operating state manual workplace

Path: Corrections > Operating state manual workplace

Change Operating State

Workplace	ManualSeq-20016	Timezone	(+01:00) Europe/Berlin
Order-Split/Operation-Split	MWS-91194538255-0/001-0	Material Number (Order)	M-15223675 (Manuelle Arbeitsplätze mit serieller Prozessierung)
From	May 7, 2021, 12:10:14 PM	To	May 7, 2021, 1:10:03 PM
Duration	00:59:48		

Correction Environment

From	To	Duration	Timezone	Abbreviation	Operating State	Comment
07.05.2021, 13:10:03		00:00:00	(+01:00) Europe/	-	Nicht angemelde	
07.05.2021, 12:10:14	07.05.2021, 13:10:03	00:59:48	(+01:00) Europe/	250	Fehlendes Personal	
07.05.2021, 12:10:02	07.05.2021, 12:10:14	00:00:11	(+01:00) Europe/	000	Produktion	

Operating State Correction

Category	Downtimes	Downtimes
Operating state	250 - Fehlendes Personal	250 - Fehlendes Personal
Comment	Default	

Fig. 5: Changing an operating state on a manual workplace

To change an operating state:

1. Right-click on the desired line in the display field and click on **Change operating state** in the context menu.
→ The view changes to the edit mask.
- The top part **Change operating state** displays all operating state data:
 - Malfunction environment:
Time range of the selected operating state
2. Select desired **category** in the **operating state correction** area.
The drop-down menu lists all categories that can replace the current category.
3. Select desired **operating state** to overwrite current one.
4. **Enter** comment.
Short text describing the reason why the operating state was changed
5. Save.

To split an operating state:

1. Right-click on desired line in display field and click on **Split operating state** in the context menu.
→ The view changes to the edit mask.
The top part **Split operating state** displays all the data of the operating state:
 - Malfunction environment:
Time range of the selected operating state
2. Select the time from which the operation is to be split in the **Operating state correction** area using the slider.
3. Select desired **category**.
The drop-down menu lists all categories that can replace the current category.
4. Select desired **operating state** that is to be present starting from the selected time period.
5. **Enter** comment.
Short text describing the reason why the operating state was changed
6. Save.

Chapter 4 Operations

Operation related times

Path: Corrections > Operation-related times

Infor Forcam MES allows subsequent correction of operation-related times. The following changes can be made:

- Correct the phase interval of an operation
- Divide phase interval (split)
- Add a personnel time to an operation phase
- Edit or delete personnel time

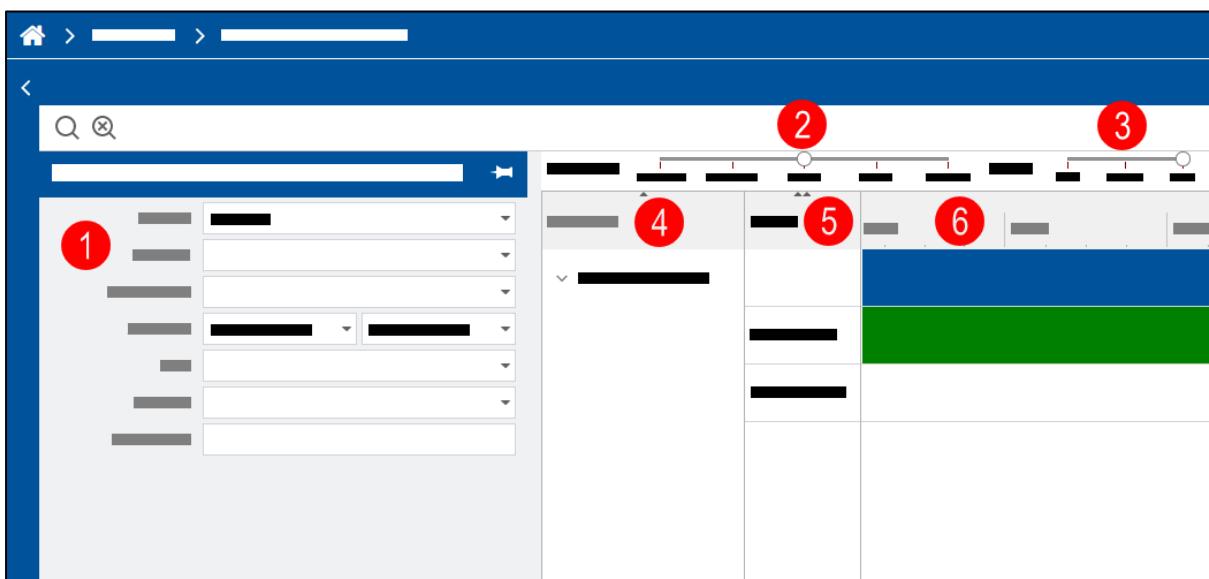


Fig. 6: Correction mask for operation-related times

- (1) Search field with parameters for narrowing down a worker or operation
- (2) Determines the granularity of the displayed time in the timeline below it
- (3) Determines the line height in the timeline
- (4) Display of operations with the following information:
Order number/Order split/Operation number/Operation split
- (5) Display of persons who were/are logged on to the specific order or operation
- (6) Display of operations in the form of bars in a time axis (see below)

Reading and function of the timeline

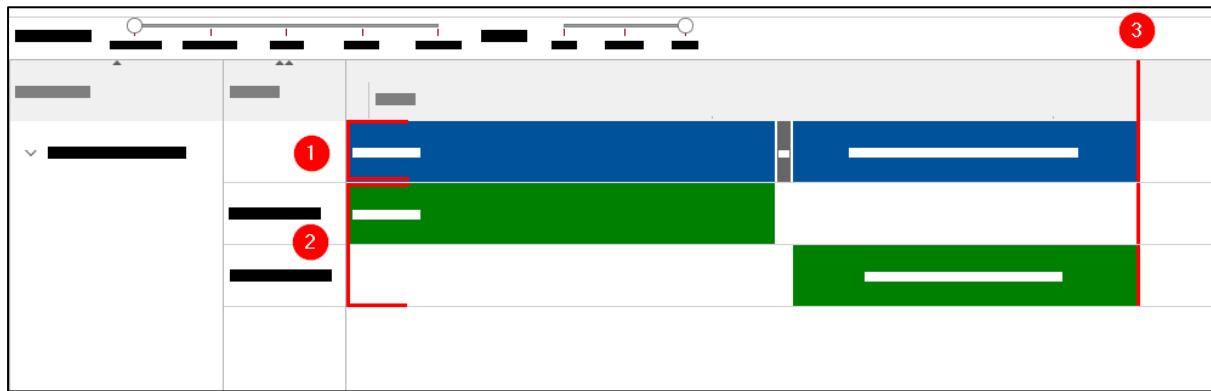


Fig. 7: Reading and function of the timeline

- (1) Specifies the operation phase for a corresponding time period
- (2) Indicates which phase of the operation was active for each person during the time they were logged in
- (3) Current time

To correct the phase interval of an operation:

7. Right-click on desired operation and click **Correct- operation phase- interval** in the context menu.
8. In the next dialog, select the interval to be corrected under **Correctable operation phase intervals**.
9. In the area below, select a new **period** to be adopted for the specified phase.
10. Save.

To split a phase interval:

11. Right-click on desired operation and click **Split- operation phase- interval** in the context menu.
12. In the next dialog, select the interval to be corrected under **Correctable operation phase intervals**.
13. Select the time from which the operation is to be split in the area below using the slider.
14. or, if necessary Specify split time more precisely in the drop-down menu.
15. Save.

To add a personnel time to an operation phase:

16. Right-click on the desired operation and click **Add personnel time** in the context menu.
17. In the subsequent dialog, select a person to be booked for the operation in the drop-down menu under **Personnel**.
18. Select the start and target end time for which the person is to be booked.
19. Save.

Operation end/interrupted

Path: Correction > Operation end/interrupted

Running operations can be aborted. This will change the status from **Finish** to **Aborted** to **Restart**.

To abort an operation:

20. Right-click on the desired line in the display field.
21. Click **Change operation** in the context menu.
→ The status changes from **Finish** to **Aborted** to **Restart**.

Editable configurations via the edit icon:

Table 2: Configurations that can be called up and edited via the edit icon

Parameters	Description
Configuration of correction search	Selection of parameters that should be available in the search field
Column configuration correction	Selection of columns that should be available in the table of the display field
Configure search options	<ul style="list-style-type: none">— Maximum selectable days Limits the maximum number of days to be displayed— Maximum selectable days without workplace/operation Limits the maximum number of days to be displayed, without displaying a workplace or operation

Chapter 5 Quantities

The quantities booked during the production process as quantity bookings on an operation can be corrected subsequently. All quantity bookings received on an operation can be changed as a whole. It is also possible to change individual quantity bookings (explicit message event) of an operation.

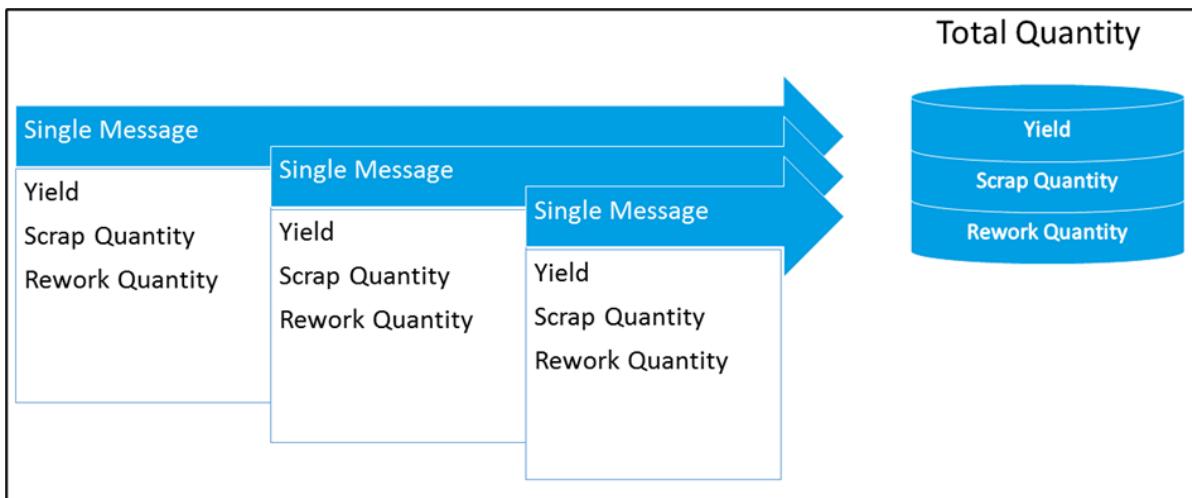


Fig. 8: Ratio of individual bookings to total quantity

The displayed quantity of an operation always describes the total quantity that occurred during the processing time. A total quantity is described from the defined quality types and is composed of yield, scrap and rework quantity. The yield, scrap and rework quantities of the total quantity of an operation are the sum of the quantities from the single bookings, respectively.

The quantities of the total quantity can be changed under **Total quantities**. Under **Single quantities** it is possible to change the respective quantities of the single bookings. The total quantity is then adjusted accordingly.

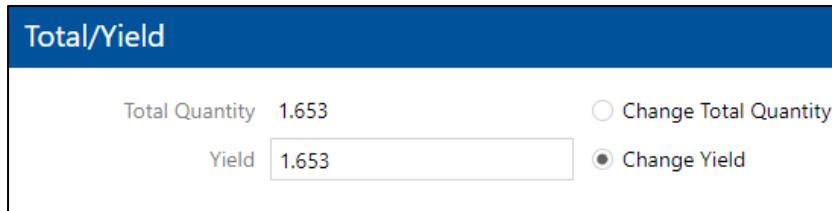
Total quantities

Path: Corrections > Total quantities

All quantity bookings of an operation can be changed as a whole. The displayed quantities are the sum of all quantities of the selected operation. If a quantity is changed, the total quantity changes by the same number. The changes to the single events are carried out in a background process automatically. The user cannot use this correction mechanism to influence at which time periods and single quantity events the quantity corrections are made.

To change the yield quantity:

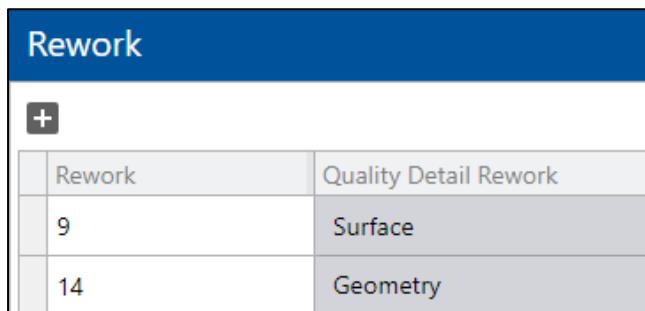
22. Right-click in desired line and click **Edit** in the context menu.
23. In the **yield or total quantity** section, select the option **Change yield quantity**.
 - The input field next to **yield** becomes editable.
24. Enter the desired value in the input field next to **yield**.
 - The total quantity changes by the value that the yield was changed by.
25. Save.



The screenshot shows a user interface titled 'Total/Yield'. It has two sections: 'Total Quantity' (1.653) and 'Yield' (1.653). There are two radio buttons: 'Change Total Quantity' (unchecked) and 'Change Yield' (checked). The 'Change Yield' option is highlighted with a blue border around the radio button and the input field.

Fig. 9: Change yield quantity

Scrap and rework quantities can also be changed. It is also possible to change the reason for scrap/rework, or to enter another reason. If the scrap or rework quantity is increased, or a reason with an additional quantity is added, the total quantity increases by that number.



The screenshot shows a table titled 'Rework' with a '+' button to add new rows. The table has two columns: 'Rework' and 'Quality Detail Rework'. It contains three rows with data: Row 1: 9, Surface; Row 2: 14, Geometry.

Rework	
+	
Rework	Quality Detail Rework
9	Surface
14	Geometry

Fig. 10: Change rework quantity

To change a scrap or rework quantity:

26. Right-click in desired line and click **Edit** in the context menu.
27. Select desired quantity in the **Scrap or Rework** area.
28. Edit quantity directly in the cell.

→ The total quantity changes by the value that this quantity was changed by.

29. or, if necessary select another reason after desired quantity in the drop-down menu.
30. Save.

To add a scrap or rework reason:

31. Right-click on the desired report and click **Edit** in the context menu.
32. In the **Scrap or Rework** section, click the Add icon.
33. Enter the desired quantity

→ The total quantity increases by this value.

34. Select desired reason in drop-down menu.
35. Save.

Editable configurations via the edit icon:

Table 3: Configurations that can be called up and edited via the edit icon

Parameters	Description
Configuration of correction search	Selection of parameters that should be available in the search field
Column configuration correction	Selection of columns that should be available in the table of the display field
Configure search options	<ul style="list-style-type: none"> — Maximum selectable days Limits the maximum number of days to be displayed — Decimals for quantities Allows decimals for quantities — Operationfilter SQL statement Allows entering an SQL statement to search for operations

Single quantities

Path: Corrections > Single quantities

All quantity bookings of an operation can be changed individually. The quantities displayed are individual quantity bookings for operations of the selected workplace. Every change affects only the selected booking event. The total quantity from Fig. 12 applies only to the single booking.

Search Results								
Workplace Name 90270								
	Workplace	Current Time	Order	Operatic	Material No.	Yield	Scrap	Rework
▶	90270	May 12, 2021, 9:55:20	1001000108	0010	M-15223675	1,630	0	23
	90270	May 7, 2021, 8:08:56 A	1001000103	0010	M-15223675	3	2	1
	90270	May 12, 2021, 8:00:37	1001000107	0010	M-15223675	11	0	4

Fig. 11: Single quantity bookings for each operation

To change the total quantity of the single booking:

1. Right-click in desired line and click **Edit** in the context menu.
2. In the **yield or total quantity** section, select the option field **Change total quantity**.
3. The input field next to **Total quantity** becomes editable.
4. Enter the desired value in the input field next to **Total quantity**.
5. Save.

Total/Yield

Total Quantity	<input type="text" value="1.653"/>	<input checked="" type="radio"/> Change Total Quantity
Yield	1.630	<input type="radio"/> Change Yield

Fig. 12: Change total quantity

To change the yield quantity:

1. Right-click in desired line and click **Edit** in the context menu.
2. In the **yield or total quantity** section, select the option field **Change yield quantity**.
3. The input field next to **yield** becomes editable.
4. Enter the desired value in the input field next to **yield**.
5. The total quantity changes by the value that the yield was changed by.
6. Save.

Scrap and rework quantities can also be changed (see Fig. 10). It is also possible to change the reason for scrap/rework or enter another reason. If the scrap or rework quantity is increased, or a reason with an additional quantity is added, the total quantity increases by that number.

The change of the single quantity bookings does not influence the yield. Changing the scrap or rework quantity only increases/decreases the total quantity of the respective quantity booking.

Total/Yield					
Total Quantity	1.565				
Yield	1.565				
<input checked="" type="radio"/> Change Total Quantity <input type="radio"/> Change Yield					
Scrap					
<input style="width: 20px; height: 20px; vertical-align: middle;" type="button" value="+"/> <table border="1" style="display: inline-table; vertical-align: middle;"> <tr> <td>Rework</td> <td>Quality Detail Rework</td> </tr> <tr> <td></td> <td></td> </tr> </table>		Rework	Quality Detail Rework		
Rework	Quality Detail Rework				
<input style="width: 20px; height: 20px; vertical-align: middle;" type="button" value="▶"/> <table border="1" style="display: inline-table; vertical-align: middle;"> <tr> <td>48</td> <td>Surface</td> </tr> <tr> <td></td> <td></td> </tr> </table>		48	Surface		
48	Surface				

Fig. 13: The increase of the scrap quantity increases the total quantity

To change a scrap or rework quantity:

1. Right-click in desired line and click **Edit** in the context menu.
2. Select desired quantity in the **Scrap or Rework** area.
3. Edit quantity directly in the cell.
- The total quantity changes by the value that this quantity was changed by.
4. or, if necessary select another reason after desired quantity in the drop-down menu.
5. Save.

To add a scrap or rework reason:

1. Right-click in desired line and click **Edit** in the context menu.
2. In the **Scrap or Rework** section, click the **Add** icon .
3. Enter the desired quantity
- The total quantity increases by this value.
4. Select the desired reason in the drop-down menu .
5. Save.

Editable configurations via the edit icon:

Table 4: Configurations that can be called up and edited via the edit icon

Quantities

Parameters	Description
Configuration of correction search	Selection of parameters that should be available in the search field
Column configuration correction	Selection of columns that should be available in the table of the display field
Configure search options	<ul style="list-style-type: none">— Maximum selectable days Limits the maximum number of days to be displayed— Decimals for quantities Allows decimals for quantities

Chapter 6 Shifts

Path: Corrections > Shifts

Shift weeks can be changed after they have been created. Shifts can be subsequently inserted into existing shift weeks.

Shifts can be corrected as follows:

- Change shift:
Edit times of the selected shift
- Insert shift:
Enter new shift with desired times
- Delete shift:
Delete the selected shift
- Delete all shifts:
Delete all shifts of a day

To change a shift:

6. Right-click on desired layer in the search results and click **Edit shift**.
7. Make desired changes in the **Edit shift** field (see Fig. 14) and save.

ⓘ A shift can only be changed if it is in the future or past. It is not possible to change a currently running shift.

Shifts

Edit

Shift Type	T
Time Range	5/9/21, 10:00 PM -> 5/10/21, 10:00 PM
Start Time	05/09/21 22:00
End Time	05/10/21 06:00

- +

	Break Start	Break End
	05/10/21 01:30	05/10/21 02:00

OK Cancel

Fig. 14: Editing a shift

To add a shift:

8. Right-click the desired field in the search results and click **Insert shift** in the context menu.
9. Enter the desired times.
10. Save.

i If the times of a newly created shift are already in a shift of this day, the existing shift will be overwritten by the new one.

To delete a shift or all shifts of a day:

1. Right-click on the desired field in the search results
2. Click **Delete shift** in the context menu.
 - The selected shift will be deleted.
 - or
 - Click **Delete all shifts** in the context menu.
 - All shifts of the selected day are deleted.

Editable configurations via the edit icon:

Table 5: Configurations that can be called up and edited via the edit icon

Parameters	Description
Configuration of correction search	Selection of parameters that should be available in the search field
Configure search options	<ul style="list-style-type: none"> — Show free shifts by default Determines if free shifts (times when no shift exists) are to be displayed by default

Chapter 7 Personnel times

Workplace personnel time

Path: Corrections > Workplace personnel time

In the workplace personnel time the times of individual persons per workplace are listed. Personnel times can be corrected as follows:

- Add personnel time
Adds a new personnel time with an existing person along with a workplace and start/end time.
- Edit personnel time
Edits start/end time of a personnel time. Only the personnel time of a person who is not logged in can be edited.
- Remove personnel time
Permanently removes a personnel time. Only the personnel time of an unassigned person can be removed.

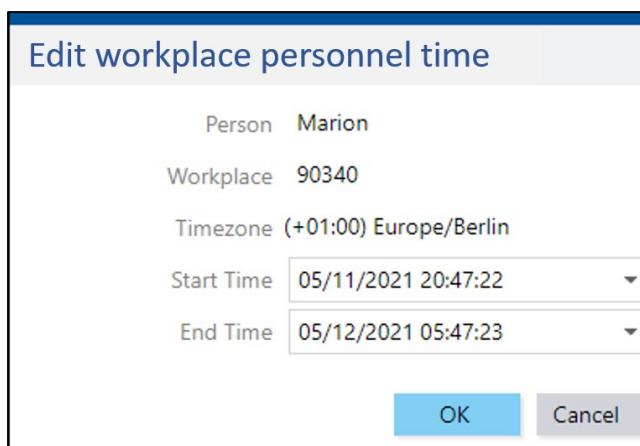


Fig. 15: Edit a workplace personnel time

To add a personnel time:

11. Right-click in desired line or in a free area and click **Add** in the context menu.
12. In the subsequent dialog, select and confirm the personnel time data as needed.
13. Save.
 - The newly added personnel time appears in the display field in the lowest position.

To edit the personnel time:

14. Right-click in desired line and click **Edit** in the context menu.
15. In the subsequent dialog change start and end time as desired and confirm.
16. Save.

Editable configurations via the edit icon:

Table 6: Configurations that can be called up and edited via the edit icon

Parameters	Description
Configuration of correction search	Selection of parameters that should be available in the search field
Column configuration correction	Selection of columns that should be available in the table of the display field
Configure search options	<ul style="list-style-type: none"> — Number of days in the search time range Determines the number of days to be included in the search — Abort search if result set is greater than Aborts the search if the result exceeds a certain number of lines

Attendance times

Path: Corrections > Attendance times

The attendance times of all users are listed here for a selected time period. Within the correction, the persons themselves can add or change the beginning and end of their attendance and pauses. Attendance times can be corrected as follows:

- Add attendance time
Adds a new attendance time for an existing person together with start/end time and breaks, if any.
- Edit attendance time
Changes the person, start/end time and pauses (if any) of an attendance time.
- Remove attendance time
Removes an attendance permanently.

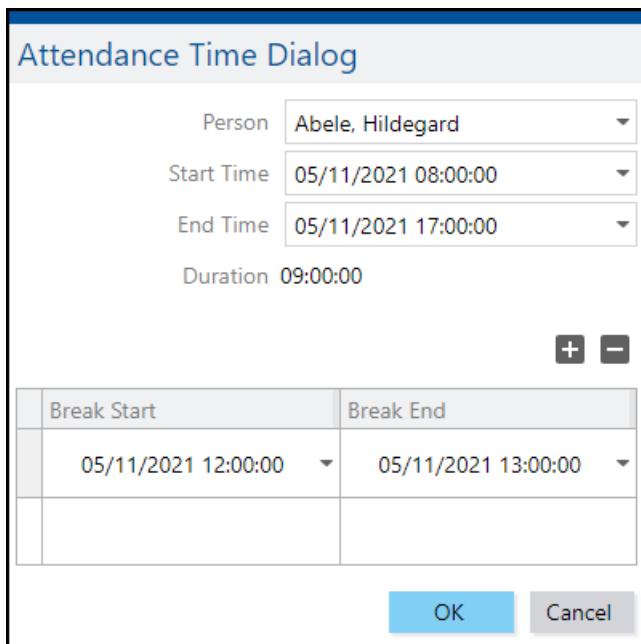


Fig. 16: Editing an attendance time

To add an attendance time:

17. Right-click in desired line or in a free area and click **Add** in the context menu.
18. In the subsequent dialog, select and confirm the attendance time data as desired.
19. Save.

→ The newly added attendance appears at the bottom of the display field.

To edit an attendance time:

20. Right-click in desired line and click **Edit** in the context menu.
21. In the subsequent dialog, change the personnel, start and end times and, if necessary, pauses as desired and confirm.
22. Save.

Editable configurations via the edit icon:

Table 7: Configurations that can be called up and edited via the edit icon

Parameters	Description
Configuration of correction search	Selection of parameters that should be available in the search field
Column configuration correction	Selection of columns that should be available in the table of the display field

Parameters	Description
Configure search options	<ul style="list-style-type: none"> — Maximum selectable days in the search time range Limits the maximum number of days to be displayed — Preset number of days in the search periods "From" and "To" Determines the interval of days to be predefined by default in the search field — Abort search if result set is greater than Aborts the search if the result exceeds a certain number of lines

Attendance break

Path: Corrections > Attendance break

When correcting attendance breaks, it is possible to subsequently edit breaks in previous attendance times. The following corrections are possible:

- Insert attendance break
Inserts a pause in the existing attendance time of a person
- Edit attendance break
Edits the break in the attendance time
- Delete attendance break
Deletes the break

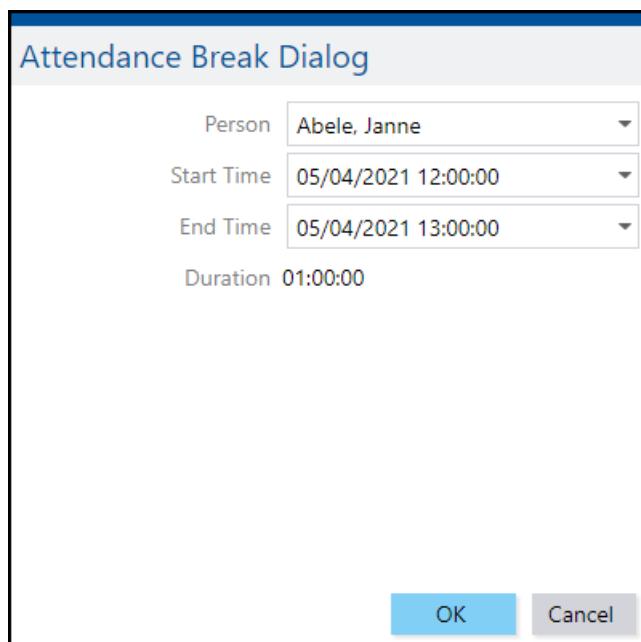


Fig. 17: Editing an attendance break

To add an attendance break:

1. Right-click in desired line or in a free area and click **Insert attendance break** in the context menu.
2. In the subsequent dialog, select and confirm the attendance break data as desired.
3. Save.

→ The newly added break appears at the bottom of the display field.

To edit an attendance break:

1. Right-click in desired line and click **Edit attendance break** in the context menu.
2. In the subsequent dialog, change personnel and start or end time as desired and confirm.
3. Save.

Editable configurations via the edit icon:

Table 8: Configurations that can be called up and edited via the edit icon

Parameters	Description
Configuration of correction search	Selection of parameters that should be available in the search field
Column configuration correction	Selection of columns that should be available in the table of the display field
Configure search options	<ul style="list-style-type: none"> — Maximum selectable days in the search time range Limits the maximum number of days to be displayed — Preset number of days in the search periods "From" and "To" Determines the interval of days to be predefined by default in the search field — Abort search if result set is greater than Aborts the search if the result exceeds a certain number of lines

Chapter 8 Overhead cost times

Path: Corrections > Overhead cost times

When overhead costs are being corrected, personnel registers and unregisters can be corrected on an overhead cost collector. Thereby a distinction is made between the overhead cost center and internal orders.

The following restrictions apply to the correction of overhead cost times:

- Overhead costs are done as account bookings, so only the active month can be corrected.
- It is not possible to make any corrections after the end of the month.
- The period of the validity of overhead cost collectors (if any) must be considered.
- Inactive overhead cost centers or internal orders cannot be corrected.
- The user is responsible for the correction, as in all correction processes.

The following corrections are possible:

- Add overhead cost times
- Edit overhead cost times
- Remove overhead cost times

Add

Overhead Cost Collector Type	Cost Center Booking
Personnel	
Overhead Cost ERP Key	
Cost Center	
Time Range	05/12/2021 07:06:35
Duration	00:00:00
Execution Cost Center	
Charged Cost Center	

Fig. 18: Adding an overhead cost time**To add an overhead cost time:**

1. Right-click in desired line or in a free area and click **Add** in the context menu.
2. In the subsequent dialog, select an **overhead cost collector type**.
3. **Select personnel** whose overhead cost time is to be recorded.
4. **Select** overhead costs ERP key.
5. **Select order number** (for internal order) or **cost center** (for cost center).
6. **Select time period** to be registered as overhead cost time.
7. or, if necessary enter the cost center to be **executed** and **debited**.
8. Save.

To edit an overhead cost time:

1. Right-click in desired line and click **Edit** in the context menu.
2. In the subsequent dialog, change the overhead cost time data as desired.
3. Save.

Editable configurations via the edit icon:

Table 9: Configurations that can be called up and edited via the edit icon

Parameters	Description
Configuration of search filters	Selection of parameters that should be available in the search field
Configuration of the results table	Selection of columns that should be available in the table of the display field
Configuration of production table columns	Selection of columns that should be available in the table of the display field
Configure search options	<ul style="list-style-type: none"> — Number of days in the search time range Limits the number of days to be considered in the search period — Abort search if result set is greater than Aborts the search if the result exceeds a certain number of lines

Chapter 9 Stroke correction

Path: Corrections > Stroke correction

The **stroke correction** specifies the stroke notification for the entire operation. There are two scenarios for the stroke correction:

- Positive strokes:
The last stroke message increments by the corresponding difference.
- Negative strokes:
The last stroke quantity message is corrected first, then the second, and so on.

Strokes can be corrected as follows:

- Change strokes:
Change the strokes of a selected workplace
- Delete strokes:
Delete the selected strokes

To correct a stroke:

1. Edit the quantity directly in the cell in the search results of the **strokes** column.
2. Save.

To delete a stroke:

1. In the search results, for the **strokes** column, remove the quantity in the cell or set the value to 0.
2. Save.

Table 10: Configurations that can be called up and edited via the edit icon

Parameters	Description
Configuration of correction search	Selection of parameters that should be available in the search field
Column configuration correction	Selection of columns that should be available in the table of the display field
Configure search options	<ul style="list-style-type: none"> — Maximum selectable days Limits the maximum number of days to be displayed — Number of decimals Determines how many decimals strokes may have

Appendix A

Document conventions

Table 11: Fonts, formatting and characters used

Conventions	Description
Boldface	Buttons and options names are written in boldface.
Path	Each specified Path is related to the Workbench module of Infor Forcam MES.
Values/Quantities	Values/quantities that are not specified in more detail (e.g. by additions such as target/actual) apply to recorded data.
Icons	For a function that is represented by an icon, the icon is referenced as the object.
Alternative action step	Alternative action steps are separated by or .
Action result	Action results are indicated by → .
Notes	Notes are indicated by ⓘ .

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