



Infor Toledo Molding & Die (OT)

AutoMap

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Table of Changes

Changed By	Date	Reason	Update#	Section Changed

General Information

Transaction Sets and Versions

The Toledo Molding & Die module supports the following transaction sets:

- 830 Material Release Version 4010
- 856 ASN Version 4010
- 862 Shipping Schedule Version 4010
- 997 Functional Acknowledgement Version 4010
- 997 Functional Acknowledgement (inbound) Version 4010

The **830 (Material Release)** contains planning requirements.

The **856 (ASN)** is required to be transmitted for each shipment, within 1 hour from when the truck leaves the plant.

The **862 (Shipping Schedule)** contains firm ship requirements.

The **997 (Functional Acknowledgement)** is required to be transmitted to acknowledge the received 830s and 862s, within the time frame defined by Toledo Molding & Die. Toledo Molding & Die sends a 997 to acknowledge the 856 from the supplier.

FST Segments

When Toledo Molding & Die sends 862s and/or 830s with no FST segments, the process program will ignore those releases and not replace any previous requirements that were received.

Miscellaneous Information

Emergency orders are handled via telephone.

Security

Communication Method

Toledo Molding & Die communicates through the ACM (Advanced Communications Module) component.

For more information on ACM, see Chapter 17 of the AutoRelease Main Manual. Enter security requirements (identification codes, passwords, etc.) before attempting to receive or transmit. Network security is entered one time, but may be accessed by multiple trading partners.

Note: When establishing communication set up either with a VAN or direct, the following must exist:

Wrap Data? YES - 80

Start New Record on New Interchange? YES

File Archiving / Auto Print and Process

(Option 3 on the AZ10 Menu - ACM)

AZD2008	PROCESS PROFILE SETUP
<p>OEM Company</p> <p>Auto Print Auto Process..... Auto 997..... Days To Archive.....</p> <p>F4=Prompt F12=Cancel</p>	

- Auto Print (Y/N) - Enter "Y" if using AutoReceive and Breakdown (scheduled through ACM), to perform an automatic Print after the Breakdown. Enter "N" if not using AutoReceive, or, if using AutoReceive and Breakdown, if the Print option is not to be run automatically after the Breakdown.
- Auto Process (Y/N) - Enter "Y" if using AutoReceive and Breakdown (scheduled through ACM) and if also using Auto Print, to perform an automatic Process after the Receive, Breakdown and Print. Enter "N" if not using AutoReceive, or, if using AutoReceive, Breakdown, and Auto Print, if the Process option is not to be run automatically after the Print.
- Auto 997 (Y/N) – Enter "Y" and a 997 will automatically be sent back to the OEM acknowledging receipt of inbound EDI data.
- Days to Archive - Enter the number of days to archive files received from the OEM. Files must be saved at least one day. Archived files are files that are stored for a given number of days, so that they can be reactivated. The number of days is not based on calendar days. Only the number of days when a communication session takes place is counted. Then the archived files are removed during the next Shift.

Note: Only error free requirements are processed. Errors must be corrected and the "Print" and "Process" options must be taken manually to process the remaining data.

Implementation

Identification Code File

The Identification Code File is used when taking the option to "Split" a file received from Toledo Molding & Die and when transmitting ASNs. The Identification Code File is used differently by different manufacturers.

Initial Record

Company Number	- xx
OEM Code	- OT
Plant ID	- Your DUNS Number

Press Enter to display remaining fields:

OEM ID	- Unique by destination*
Corporate ID	- Mutually defined
Remit to Duns #	- Not used by Toledo Molding & Die
Transmission Mode	- P
Smart Labels	- N
Pallet Staging	- N
Bar Code File Transfer	- N
Variable Unwrap Print	- Y or N
Automatic print of 997	- N
AutoMap	- Y

Errors that occur during the "Split" that indicates a code is missing from the Identification Code File are referring to Plant ID or OEM ID.

AutoMap - Enter "Y" to place data in the AutoMap files (during the Split).

Additional Records to Identify Destination as Issuer

Enter a separate record for each Toledo Molding & Die Division that transmits requirements because the Issuer ID is different for each destination. The first record contains your supplier code in the Plant ID field. Each additional record contains a "dummy" ID in the Plant ID field. Use any number except a real supplier identification code used by this or another trading partner. Toledo Molding & Die DUNS numbers are as follows:

- Bowling Green: 021046771TMD
- Carey: 071107452TMD
- Laskey: 091910435TMD
- Delphos I: 608144630TMD
- Delphos II: 838509636TMD
- Sycamore: 608146098TMD

Master File Entry

The entry of each master file is NOT explained in this document. Only the master files that require unique entry, to accommodate specific business practices for this trading partner are noted.

Model Year

Toledo Molding & Die does not send model year. Therefore, the Requirement and Price Files must be entered leaving the model year fields blank.

Requirement File - Clear Flags

The Requirement Master clear flags should not be marked. Keywords are used to determine what to clear based on purpose codes

CUM Required Prior and CUM Received

Toledo Molding & Die does not send CUM required prior, they send CUM received. Therefore, it is not necessary to enter it manually before going live. The CUM received is processed into the CUM required field.

The CUM required prior is used to calculate ahead and behind figures and to round to package quantity. Enter the CUM required prior when entering a Toledo Molding & Die manual requirement or while testing. To enter, access the Manual Requirements Entry screen and select a part or press F5.

EDI Code File

830 Type Codes

- D Planning

830 Frequency Codes

- W Weekly

862 Type Codes

- C Firm

862 Frequency Codes

- D Discrete

ASNs

Mandatory Fields

ASN Header Maintenance Screen

ASN Purpose	-	Transmitted in the BSN 01. Valid codes include: O Original 00
Equipment Description	-	Transmitted in the TD3 01. Valid codes include: AC - Air Charter AE - Air Expedite EX - Expedite PT - Partial Truck TL - Truck Load Other codes cause the ASN to be rejected. For more information, download the latest version of the 856 document specification from www.tmdinc.com .

ID Numbers Screen

Supplier ID	-	Transmitted in the N1 04
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ASN Detail Maintenance

Cust Part #	-	Transmitted in the LIN 03
Ship Qty	-	Transmitted in the SN1 02 and CTT 02
ASN Unit	-	Transmitted in the SN1 03
Ship Net	-	Transmitted in the MEA 03
Ship Date	-	Transmitted in the DTM 02
Ship Grs	-	Transmitted in the MEA 03
Conv #	-	Transmitted in the TD3 03

How to Use This Document

This document provides information regarding unique instructions required to implement this trading partner's unique business practices. There is a separate document called "AutoMap Manual" which describes those procedures which apply to all trading partners (NOT unique for each trading partner) such as the daily procedures, job controls, etc.

General Information

The general information section of this document describes transaction sets, how they apply to this trading partner and other miscellaneous information.

Security

The security section of the document explains the network(s) used by this trading partner, and specific information about how to create the Trading Partner Cross Reference File.

Implementation

Requirements received via AutoMap are processed into the AutoRelease master files to perform shipping, ASN and invoicing functions. Therefore, enter all master files in the same manner as required when processing data from the AutoRelease menus.

Exception: Special AutoMap processing needs are handled via keywords in AutoMap. Therefore, clear flags and special processing flags (F20) should not be marked.

The entry of each master file is NOT explained in this supplement. Only those that require specific fields marked to accommodate specific business practices for this trading partner are noted.

The master files required during the "Process" from the AutoMap Requirement Display, are the same files that are required when processing from the VL0 menus:

- Machine Readable - Customer and Destination
- Parts Cross Reference
- Requirement Master

These files must be entered to successfully process data into the Requirement and Load Files.

ASNs

All AutoMap trading partners transmit ASNs to the trading partner by using option 3 (ASNs) from the AutoMap menu. The ASN section of each trading partner document describes the ASN cancellation procedure and mandatory ASN fields for a specific trading partner.

A complete description of the common options can be found in the ASN section of the AutoMap Manual.

AutoMap Features and Preferences

In AutoMap, keywords are unique for the business practices of the trading partner. This section describes how to access keywords, whether there are optional or conditional keywords for this trading partner, and how to activate and deactivate keywords.

Activate or Deactivate Keywords - Change Error Types (Warning - Terminal)

Keywords activate special processing to accommodate the OEM's practices. To view these keywords:

1. Access the AutoMap Menu.
2. Take the Process Keywords options.
3. Select the trading partner with 7 (keyword options).
4. Keywords are displayed for the selected trading partner.
5. Select the keyword to be changed with 1 (select).

The error maintenance screen displays. The fields that can be changed include:

Error Type - The error type may be W (warning) or T (terminal).

T (terminal) - When the create and transmit ASNs option is taken the ASN records are checked for missing fields that may cause the ASNs to be rejected. If terminal errors are found, (errors that will cause the ASN to be rejected according to OEM specifications) the program ends, the ASN Verification Report prints and a break message is displayed. Terminal errors must be corrected before taking the create and transmit option again.

W (warning) - When the create and transmit ASNs option is taken the ASN data is verified. If only warning errors are found, the ASN Verification Report prints and a break message is displayed that gives the user the option to continue with errors or to cancel. Error Message - The message that is displayed when this error is encountered may be changed.

Active - The keyword may be active (Y) or inactive (N).