



Infor Nyloncraft (NY)

AutoMap

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Contents

Contents.....	3
Table of Changes	4
Security	6
How to Use This Document.....	12

Table of Changes

Changed By	Date	Reason	Update#	Section Changed

General Information

Transaction Sets and Versions

The Nyloncraft module supports the following transaction sets:

- 830 Material Release Version 4010
- 856 ASN Version 4010
- 997 Functional Acknowledgement Version 4010

The **830 (Material Release)** contains a planning schedule with release capabilities.

The **856 (ASN)** is required to be transmitted for each shipment within the time frame defined by Nyloncraft.

The **997 (Functional Acknowledgement)** is required to be transmitted to acknowledge the received 830s. A 997 is also received to acknowledge the transmitted 856.

Security

Communication Method

Nyloncraft communicates through the ACM (Advanced Communications Module) component.

For more information on ACM, see Chapter 17 of the AutoRelease Main Manual. Enter security requirements (identification codes, passwords, etc.) before attempting to receive or transmit. Network security is entered one time, but may be accessed by multiple trading partners.

Note: When establishing communication set up either with a VAN or direct, the following must exist:

Wrap Data? YES - 80

Start New Record on New Interchange? YES

File Archiving / Auto Print and Process

(Option 3 on the AZ10 Menu - ACM)

AZD2008	PROCESS PROFILE SETUP
OEM	
Company	
Auto Print	
Auto Process.....	
Auto 997.....	
Days To Archive.....	
F4=Prompt	F12=Cancel

- Auto Print (Y/N) - Enter “Y” if using AutoReceive and Breakdown (scheduled through ACM), to perform an automatic Print after the Breakdown. Enter “N” if not using AutoReceive, or, if using AutoReceive and Breakdown, if the Print option is not to be run automatically after the Breakdown.
- Auto Process (Y/N) - Enter “Y” if using AutoReceive and Breakdown (scheduled through ACM) and if also using Auto Print, to perform an automatic Process after the Receive, Breakdown and Print. Enter “N” if not using AutoReceive, or, if using AutoReceive, Breakdown, and Auto Print, if the Process option is not to be run automatically after the Print.
- Auto 997 (Y/N) – Enter “Y” and a 997 will automatically be sent back to the OEM acknowledging receipt of inbound EDI data.
- Days to Archive - Enter the number of days to archive files received from the OEM. Files must be saved at least one day. Archived files are files that are stored for a given number of days, so that they can be reactivated. The number of days is not based on calendar days. Only the number of days when a communication session takes place is counted. Then the archived files are removed during the next Shift.

Note: Only error free requirements are processed. Errors must be corrected and the “Print” and “Process” options must be taken manually to process the remaining data.

Implementation

Identification Code File

The Identification Code File is used when taking the options to “Split” a file received from Nyloncraft and when transmitting ASNs. The Identification Code File is used differently by different manufacturers.

Initial Record

Company Number	- xx
OEM Code	- NY
Plant ID	- Supplier ID
OEM ID	- NYLM NYLMMS (3 spaces separate the data)
Corporate ID	- Mutually defined code—value of ISA 08
Remit to Duns Number	- Not used by Nyloncraft
VAT Code	- Not used by Nyloncraft
Transmission Mode	- P
Smart Labels	- N
Pallet Staging	- N
Bar Code File Transfer	- N
Variable Unwrap Print	- Y or N
Automatic print of 997	- N
AutoMap	- Y

Errors that occur during the “Split” that indicates a code is missing from the Identification Code File are referring to Plant ID or OEM ID.

AutoMap - Enter “Y” to place data in the AutoMap files (during the Split).

Master File Entry

The entry of each master file is not explained in this document. Only the master files that require unique entry to accommodate specific business practices for this trading partner are noted.

Model Year

Nyloncraft does not send model year. Therefore, the Requirement and Price Files must be entered leaving the Model Year fields blank.

Shift Exception

The Type of Processing flag in the Special Processing window (F20 - from the Requirement Master header screen) must be marked “N.”

Special Processing Information Window

JTDMaint4	Special Processing Information
Load Past Due Req'ts from History? (Y/N/B/M)	Chrysler Special Processing for 'B D' or 'B W' Reqs (B/L/S)....
Type of Processing (C/N). N	Remove Chry EDI 'B D' or 'B W' Reqs. prior to today (Y/N)
Ignore STD PAK for Load/MRP Build? (Y/N) ..	Omit 830 planning req'ts in Shipping (Y/N)
Competitor Part (C) or FBO Flag (B/F/J/E)	Pricing Based On Order Quantity Or Ship Quantity? (O/S)
Special Partial Week for current week (Y/N) ..	Override in Manual Req'ts Entry: Release Number and Date? (Y/N) ..
No Container Calculation for Part On Shipper (Y/N)	P.O. Number? (Y/N)
	Eng. Revision Level? (Y/N)
Partial Week With Sunday Dates (Y/N)	Secondary OEM Code
	SPAB BOM Flag
	OEM Specific Process (B,Q,Z).....
F1=Help F12=Return	

Net Processing and Shift Exception

Nyloncraft 830 requirements are not removed during the "Shift." These requirements are removed during the ASN Extract if shipped complete, and the quantity is reduced if partially shipped. This will ensure that the RAN remains with the requirement when the remainder is shipped. Also during the "Extract," the CUM shipped is forced to be equal to the 830 CUM required prior. This also occurs when a shipping adjustment is made.

EDI Code File

830 Type Codes

- C - Firm
- D - Planning

830 Frequency Codes

- D - Discrete
- W - Weekly

Requirement File - Clear Flags

The Requirement Master clear flags should not be marked. Keywords are used to determine what to clear based on purpose codes.

CUM Required Prior

Nyloncraft does not send CUM required prior. Therefore, it is necessary to enter a CUM required figure manually before going live.

The figure in the CUM required prior field is used to calculate ahead and behind figures and to round to package quantity. Therefore, it may be necessary to enter the CUM required prior (or CUM received) if entering a Nyloncraft manual requirement or while testing. The CUM required prior is entered using the option Enter Manual Requirements. CUM required prior can be entered using F5 from the entry screen or it may be entered directly on the header screen.

ASNs

Mandatory Fields

ASN Header Maintenance Screen

ASN Purpose	-	Transmitted in the BSN 01. Valid codes include the following: O - Original 00 C - Cancel 01
Equipment Description	-	Transmitted in the TD3 01. Valid codes are the following: TL - Trailer
Equipment Initial	-	Transmitted in the TD3 02.
Ship Date	-	Transmitted in the BSN 03 and DTM 02.
Ship Time	-	Transmitted in the BSN 04 and DTM 03.
Pick Up Carrier	-	Transmitted in the TD5 03.
Conveyance Code	-	Transmitted in the TD5 04.

ID Numbers Screen

Supplier ID	-	Transmitted in the N1 04.
OEM ID	-	Transmitted in the ISA 08 and GS 03.
Corporate ID	-	Transmitted in the ISA 06 and GS 02.

Reference Numbers Screen

BOL	-	Transmitted in the REF 02.
Conveyance Bill	-	Transmitted in the TD3 03.
Reference	-	Transmitted in the GS 03.

ASN Detail Maintenance Screen

Cust Part #	-	Transmitted in the LIN 03.
Ship Qty	-	Transmitted in the SN1 02 or CTT 02.
Pack Qty	-	Transmitted in the CLD 02.
Ship Gross	-	Transmitted in the MEA 03.
CUM Shipped	-	Transmitted in the SN1 04.
ASN Unit/Mea	-	Transmitted in the SN1 03.
Net Weight	-	Transmitted in the MEA 03.
Purchase Order Number	-	Transmitted in the LIN 05.
Release Number	-	Enter value in the RAN field. Transmitted in the LIN 07.

ASN Container Review Screen

Container Description	-	Transmitted in the TD1 01 and CLD 03.
Container Quantity	-	Transmitted in the TD1 02 and CLD 01.

ASN Barcode Review Screen (Barcode is Optional)

Label Serial Number	-	Transmitted in REF 02.
Label Type	-	Required if barcode is used.

How to Use This Document

This document provides information regarding unique instructions required to implement this trading partner's unique business practices. There is a separate document called "AutoMap Manual" which describes those procedures which apply to all trading partners (NOT unique for each trading partner) such as the daily procedures, job controls, etc.

General Information

The general information section of this document describes transaction sets, how they apply to this trading partner and other miscellaneous information.

Security

The security section of the document explains the network(s) used by this trading partner, and specific information about how to create the Trading Partner Cross Reference File.

Implementation

Requirements received via AutoMap are processed into the AutoRelease master files to perform shipping, ASN and invoicing functions. Therefore, enter all master files in the same manner as required when processing data from the AutoRelease menus.

Exception: Special AutoMap processing needs are handled via keywords in AutoMap. Therefore, clear flags and special processing flags (F20) should not be marked.

The entry of each master file is NOT explained in this supplement. Only those that require specific fields marked to accommodate specific business practices for this trading partner are noted.

The master files required during the "Process" from the AutoMap Requirement Display, are the same files that are required when processing from the VL0 menus:

- Machine Readable - Customer and Destination
- Parts Cross Reference
- Requirement Master

These files must be entered to successfully process data into the Requirement and Load Files.

ASNs

All AutoMap trading partners transmit ASNs to the trading partner by using option 3 (ASNs) from the AutoMap menu. The ASN section of each trading partner document describes the ASN cancellation procedure and mandatory ASN fields for a specific trading partner.

A complete description of the common options can be found in the ASN section of the AutoMap Manual.

AutoMap Features and Preferences

In AutoMap, keywords are unique for the business practices of the trading partner. This section describes how to access keywords, whether there are optional or conditional keywords for this trading partner, and how to activate and deactivate keywords.

Activate or Deactivate Keywords - Change Error Types (Warning - Terminal)

Keywords activate special processing to accommodate the OEM's practices. To view these keywords:

1. Access the AutoMap Menu.
2. Take the Process Keywords options.
3. Select the trading partner with 7 (keyword options).
4. Keywords are displayed for the selected trading partner.
5. Select the keyword to be changed with 1 (select).

The error maintenance screen displays. The fields that can be changed include:

Error Type - The error type may be W (warning) or T (terminal).

T (terminal) - When the create and transmit ASNs option is taken the ASN records are checked for missing fields that may cause the ASNs to be rejected. If terminal errors are found, (errors that will cause the ASN to be rejected according to OEM specifications) the program ends, the ASN Verification Report prints and a break message is displayed. Terminal errors must be corrected before taking the create and transmit option again.

W (warning) - When the create and transmit ASNs option is taken the ASN data is verified. If only warning errors are found, the ASN Verification Report prints and a break message is displayed that gives the user the option to continue with errors or to cancel. Error Message - The message that is displayed when this error is encountered may be changed.

Active - The keyword may be active (Y) or inactive (N).